

# INSTRUCTIONS – REPAIR KIT 032885 FOR MODELS 1200 ROTARY PUMPS

This sheet lists the contents of your repair kit and shows the part locations.

## Contents of the 032885 Repair Kit

Item	Part No.	Description
1	026995	Check Valve Gasket
2	C04033	Screw, 10-32 X 5/16 Pan Hd
3	054160	Shaft Seal
4	048995	O-Ring, 11/16 x 7/8 Buna-N
5	066670	Check Valve Assembly
A	*052990	Screw
B	*067315	Washer
C	*024341	Valve Disc
D	*012760	Check Valve Body
6	027355	Gasket Strainer Cover
7	058105	Spring-Vane
8	026830	Gasket (See Note)
9	067015	Vane, 1230
10	042865	Guide Pin
11	049011	O-Ring (Not Shown)

\* Indicates sub-part.

*NOTE: Item 8, 026830 Gasket was replaced with Item 11 O-Ring. All pumps with serial numbers higher than 1237594 should use the O-Ring.*

